1. **PURPOSE:**

To lay down a procedure for Blending Operation at Discovery.

1. **SCOPE:**

This procedure is applicable during operating of Blending Operation in manufacturing process.

1. **RESPONSIBILITY:**

It is the responsibility of the person operating to follow this procedure as written in this SOP.

1. **Definitions:** Nil
2. **PROCEDURE :**
   1. Follow the below mentioned procedure for blending**.**
   2. Wipe the top lid with dry Cora cloth.
   3. Check the gasket at discharge end and change if damaged.
   4. Close the discharge end of the blender.
   5. Charge the dry powder As per blend BPR**.**
   6. Close the lid of the blender**.**
   7. Switch on the blender**.**
   8. Allow to mix for 30 -45minutes or follow the BPR.
   9. Only approved batches should be blended in blending operations.
   10. No OOT & OOS Batches should not be blend in blending operations.
   11. Switch off the blender and unload the material into the containers containing Poly Ethylene Bags.
   12. Identify the blended material with pasted the identification label current format No: PD014-FM003**.**
   13. Close the lid and discharge end of the blender**.**
3. **Formats / Annexure(S):** Nil**.**
4. **Change History:**

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| **Revision No.** | **Effective Date** | **Details of Revision** | **Ref. CCF No.** |
| 00 | 01.01.2011 | New SOP is introduced | ---- |
| 01 | 01.06.2014 | Revised as per current SOP No system & more clear and clarity. | ---- |
| 02 | 01.01.2017 | Procedure elaborated and SOP format changed. | PD-CRF-024/16 |
| 03 | 01.01.2018 | SOP format changed make to inline with SOP-QA-001-05. | CCF/GEN/17035 |